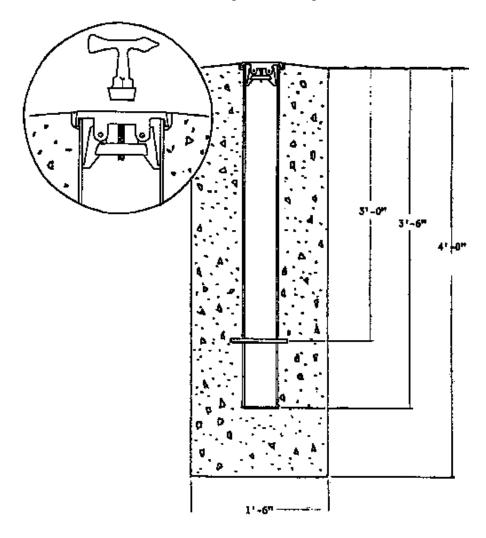
Please retain this instruction sheet in your files. It contains important maintenance instructions as well as replacement parts information.



571-205 Parts

1	573-520	Cap
1	573-628	Sleeve
1	575-521	Key

1 CTN 1 PIPE 2 TOTAL PIECES	WEIGHT 33# CLASS 70
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571-205 Ground Socket

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GENERAL ASSEMBLY INSTRUCTIONS:

Check all parts and hardware against the packing list to insure you have received everything needed to assemble this product.

Check each part carefully and remove any sharp edges or projections that may have been caused in shipping. Contact your distributor with notification of any missing or damaged parts. Contact must be made within ten days of receipt of your order.

After assembly is complete, all threaded ends of bolts protruding beyond nuts should be cut off and/or peened over to remove any sharp projections. Also, there are a few extra washers supplied to be used as spacers where needed to prevent any thread projection beyond the nuts.

SPECIFIC ASSEMBLY INSTRUCTIONS:

- STEP #1: Mark and dig holes.
- STEP #2: Prop ground sockets in holes and pour concrete. Allow at least 48 hours for concrete to harden.
- STEP #3: If installation is on blacktop, footings should be flush with surface and crowned slightly for drainage.
- STEP #4: I installed in dirt, footings should be left 3" below surface but crowned for drainage. After concrete hardens fill in with dirt. This also applies if installation is in sand, wood chips, or other resilient safety surface.

MAINTENANCE INSTRUCTIONS:

Check periodically for loose bolts or broken parts. Replace any broken or damaged parts immediately.